

SINGER
400W28

MACHINE NO. 400w26

249861 Belt Shifter Slide Rod Collar with 237X
2269 " " " " " Position Pin
237X " " " " " Set Screw
208159 " " " " Spring
270144 Face Plate
350503X " " Screw (5)
143030 Feed Bar
270012 " " Center (2)
200394C " " " Set Screw
235706 " " Oiling Wick
270138 " " " " Holder
270139 " " " " " 270138 with 235706
52266 " " Slide Block
52267 " " " " 52266 with 125060
*125060 " " " " Stud
149370 " Dog
50117E " " Screw (2)
270013 " Driving Connection
270014 " " " 270013 with 270016
270015 " " " Crank with 200040E
200040E " " " " Pinch Screw
200545C " " " Hinge Screw
201522E " " " Hinge Screw Nut
270016 " " " Needle Bearing
270017 " " Eccentric
270018 " " " Adjusting Disc
270137 " " " " " Spring
270111 " " " " " Collar with
201220C

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|-----------|--------------|------------------|--|
| 201220C | Feed Driving | Eccentric | Adjusting Disc Spring Collar Position Screw |
| 240231 | " | " | Friction Gib |
| 200369C | " | " | " " Adjusting Screw |
| 350101AL | " | " | " " " " Set Screw |
| 270020 | " | " | Flange with 200333C, 200346C, two each 200369C and 350101AL |
| 200333C | " | " | " Position Screw |
| 200346C | " | " | " Set Screw |
| 270021 | " | " | Rock Shaft with two 200394C |
| 270022 | " | " | " " Center (2) |
| 350277C | " | " | " " " Set Screw (2) |
| 270013 | " | | Lifting Connection |
| 270014 | " | " | " 270013 with 270016 |
| 270015 | " | " | " Crank with 200040E |
| 200040E | " | " | " " Pinch Screw |
| 200545C | " | " | " Hinge Screw |
| 201522E | " | " | " " " Nut |
| 270016 | " | " | " Needle Bearing |
| 271102 | " | " | Eccentric with 200382ALX and 201220C |
| 201220C | " | " | " Position Screw |
| 200382ALX | " | " | " Set Screw |
| 270024 | " | " | Rock Shaft with 52267 |
| 270022 | " | " | " " Center (2) |
| 350277X | " | " | " " " Set Screw (2) |
| 270140 | " | | Regulating Stud |
| 270026 | " | " | " Spring |
| 240245 | " | " | " Retaining Spring |

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| 270432 | Machine Pulley (2-3/4 in. belt diam.) with 200335C and 200338C |
| 200338C | " " Position Screw |
| 200335C | " " Set Screw |
| 270433 | " " (loose) with 200161X |
| 272142 | " " " Ball Bearing |
| 200161X | " " " Lubricating Hole Cap Screw |
| 270434 | Machine Pulley (loose) complete, Nos. 270432, 270433 and two 272142 |
| 270437 | " Starting Handle and Brake with 200378C and two 270438 |
| 270438 | " " " " Brake Friction Plug (leather) |
| 200378C | " " " " " Set Screw |
| 270439 | " Stop Device Bracket |
| 200040E | " " " " Screw (2) |
| 270440 | " " " Trip Lever |
| 201178X | " " " " " Hinge Screw |
| 270441 | " " " " " Spring |
| 270442 | " " " " Rod |
| 200113C | " " " " " Set Screw |
| 270133 | Needle Bar with 350445F |
| 270124 | " " Bushing (lower) |
| 270261 | " " " (upper) |
| 350489AL | " " " " Set Screw |
| *270053 | " " Connecting Link |
| 270054 | " " " " 270053 with 270043 |
| 270055 | " " " " Guide Block |
| 200054E | " " " " " Screw (2) |
| 270143 | " " " " Hinge Stud with 222598 and 270161 |

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| 222598 | Needle Bar Connecting Link Hinge Stud Oil Packing (wick) |
| 200374AL | " " " " " " Set Screw |
| 270043 | " " " " Needle Bearing |
| 270100 | " " " " Thrust Washer |
| 270057 | " " " " Stud with 202277 and 350622ALX |
| 202277 | " " " Stud Oil Packing (wick) |
| 350622ALX | " " " " Pinch Screw |
| *270099 | " " Crank with two 200374AL |
| 200333C | " " " Position Screw |
| 200378C | " " " " " Check Screw |
| 270058 | " " Oiling Felt |
| 350445F | " Set Screw |
| 270059 | Presser Bar with 176X |
| 270060 | " " Bushing |
| 270061 | " " Lifter |
| 350442C | " " " Hinge Screw |
| 270062 | " " Lifting Releasing Lever Bracket |
| 270095 | " " " " " " Spring |
| 270063 | " " Position Guide with 200196E and 350411C |
| 350411C | " " " " Pinch Screw |
| 270064 | " " Spring |
| 350435C | " " " Screw (pressure regulating) |
| 350499X | " " " " Stud |
| 62527 | " Foot Hinge Pin |
| 270405 | " " Plate |
| 52390 | " " Shank |
| 26231 | " " Spring |
| 270406 | Presser Foot (spring hinged) complete, Nos. 26231, 52390, 62527 and 270405 |

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|-----------|--|
| 176X | Presser Foot Screw |
| 270927 | Rotary Take-up (large) |
| 270161 | " " " Position Pin |
| 401D | " " " Screw (2) |
| 271032 | " " " Thread Guide |
| 350503X | " " " " " Screw |
| 270146 | " " (small) with 270147 and 350418C |
| 270068 | " " " Driving Shaft |
| 272144 | " " " " " Ball Bearing (2) |
| 270069 | " " " " " Connection Belt |
| 270070 | " " " " " Driving Pulley with two each 200358C and 270071 |
| 200358C | " " " Driving Shaft Driving Pulley Set Screw |
| 270071 | " " " Driving Shaft Driving Pulley Spring Flange |
| 270072 | " " " Driving Shaft Pulley with two 200382ALX |
| 200382ALX | " " " Driving Shaft Pulley Set Screw |
| 350418C | " " " Set Screw |
| 270147 | " " " Thread Cast-Off Pin |
| 270148 | " " " Guard |
| 350503X | " " " Screw (2) |
| 270868 | Rotating Hook with 143301, 270878 and two 1253AL |
| 270869 | " " 270868 with 270874F and four 1053E |
| 270870 | " " 270869 with 270872, 270876 and three 1367E |
| 270458 | " " 270870 with 270448 |
| 270010 | " " Bobbin |
| 270937 | " " " Case |
| 270447 | " " " " 270937 with 1380E, 270446 and 350484F |

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|-----------|--|
| 40393 | Rotating Hook Bobbin Case Hinge Nos. 2974, 40392 and 125320 |
| 270872 | " " " " Holder (chromium plated) |
| 52018 | " " " " " Position Bracket |
| 200077D | " " " " " " " Screw |
| 40392 | " " " " Latch |
| 125320 | " " " " " Lever |
| 2974 | " " " " " " Fulcrum Pin |
| 2975 | " " " " " Spring |
| 592E | " " " " " Stop Screw |
| 270446 | " " " " Tension Spring |
| 350484F | " " " " " " Regulating Screw |
| 1380E | " " " " " " Screw |
| 270448 | Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393, and 270447 |
| 270457 | " " " " 270448 with 270872 |
| 270031 | " " Driving Shaft |
| 272144 | " " " " Ball Bearing |
| 270033 | " " " " Bushing with 270200 |
| 270200 | " " " " " Oil Packing (wick) |
| 200346C | " " " " " Set Screw |
| 270407 | " " " " Connection Belt Pulley with 202253 270414 and two 200070C |
| 200070C | " " " " Connection Belt Pulley Set Screw |
| 202253 | " " " " " " " Spring Flange |
| 276047 | " " " " Gear (internal teeth) with 200382ALX and 201220C |
| 201220C | " " " " Gear Position Screw |
| 200382ALX | " " " " " Set Screw |
| 270036 | " " " " Oil Lead Wire |

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|---------|----------|------------|--|
| 270878 | Rotating | Hook | Oil Retaining Washer (felt) |
| 270038 | " | " | " Reservoir Cover |
| 270039 | " | " | " " Gasket |
| 200041X | " | " | " " Screw (6) |
| 143301 | " | " | " Wick (felt) |
| 270879 | " | " | " Guard |
| 270876 | " | " | Section |
| 1367E | " | " | " Screw |
| 1253AL | " | " | Set Screw |
| 276059 | " | " | Shaft |
| 270163 | " | " | " Bushing |
| 270880 | " | " | " " Oil Packing (wick) (#4227 Navy Condenser Cord, 5/8" long) |
| 200346C | " | " | " " Set Screw |
| 270164 | " | " | " End Bearing |
| 201215D | " | " | " " Screw (2) |
| 202423 | " | " | " Oil Filter Wick |
| 276061 | " | " | " " " Holder |
| 276062 | Rotating | Hook Shaft | Oil Filter complete, Nos. 202423 and 276061 |
| 350498E | " | " | " " Regulating Screw |
| 276060 | Rotating | Hook Shaft | Bushing complete, Nos. 270044, 270163, 270164, 270880, 276059, 276062, 350498E and two 201215D |
| 270044 | " | " | " Thrust Washer |
| 270874E | " | " | Thread Guard |
| 1053E | " | " | " " Screw |
| 2102 | Tension | Disc | |
| 270076 | " | | Releaser (adjustable) |
| 200132E | " | " | Screw |

MACHINE NO. 41Cw28

32572 Tension Releasing Disc
270086 " " Pin
270951 " Spring
13710 " " Note: Tension Spring 13710 furnished with
this machine unless otherwise
specified on order
50304C " Stud
52098 " " 50304C with 1560C
50305C " " Set Screw
1560C " Thumb Nut
270087 Tension c omplete, Nos. 13710, 32572, 52082, 52083, 52098,
270086 and two 2102
270096 Thread Guide
236245 " " (lower)
263118 " " (on Needle Bar Bushing)
350503X " " Screw
270079 " Pull-Off
200196E " " Set Screw
270080 " Retainer
200355X " " Set Screw
270150 " Severing Finger
270151 " " " Guard
350486XC " " " " Hinge Screw
270156 " " " " " Spring Washer
200567X " " " Screw
52082 " Take-up Spring
52083 " " " Regulator with 50305C
446C " " " " Set Screw
12412 Throat Plate (large needle hole)
691F " " Screw (2)

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| 270408 | Work Carrier |
| 270409 | " " Bracket with 200078F, 200113F, 350171C and two 200100D |
| 270410 | " " Lead Screw |
| 270411 | " " " " Bracket |
| 202004 | " " " " " Position Pin (2) |
| 200036X | " " " " " Screw (2) |
| 201318X | " " " " " Oil Plug Screw (end) |
| 241171 | " " " " " " " " " " Gasket |
| 350481E | " " " " " " " " " (front) |
| 270412 | " " " " " " " " " " Gasket |
| 270413 | " " " " " Driving Gear with 201052ALX |
| 201052ALX | " " " " " " " Set Screw |
| 270414 | " " " " " Pin for 270407 |
| 270415 | " " " " " " " 270416 |
| 270416 | " " " " " Worm with 270415 |
| 270417 | " " " " " " (intermediate) |
| 270418 | " " " " " " " " Bushing |
| 200347AL | " " " " " " " " " Set Screw |
| 270419 | " " " " " " " (intermediate) Thrust Washer |
| 201185D | " " " " " Driving Worm Cap Screw |
| 270451 | " " " " " " " Stud |
| 200123D | " " " " " " " " Cap Screw |
| 270452 | " " " " " " " " " Washer |
| 248821 | " " " " " " Stud Oil Packing (wick) |
| 200347AL | " " " " " " " Set Screw |
| 200383C | " " " " " " " " " Check Screw |

MACHINE NO. 100w28

270422 Work Carrier Lead Screw Position Collar with two 200393C (2)
200393C " " " " " " Set Screw
270423 " " Operating Gear
270424 " " " " Bushing
350171C " " " " " Set Screw
270425 " " " " Friction Collar with 200394C
200394C " " " " " " Set Screw
36006 " " " " " Washer
270444 " " Position Indicator with 237D
237D " " " " Set Screw
200100D " " Screw
270427 " Guide Wire
200078F " " " Set Screw

ACCESSORIES

259431 Bobbin Winder
228476 Screw Driver (Bobbin Case)
270010 Rotating Hook Bobbin (2)
135x7 Needles, six, size #18
270429 Machine Rest Pin
228493 Oiler 120342 filled with oil
259477 Screw Driver 5 in. long (moulded handle)
350482 Machine Bolt (4)
6055 " " Washer (4)
270428 " Base (wood), 1-9/16 in. thick, 9-1/2 in. long
7-1/4 in. wide
270155 Rotating Hook Oil Reservoir Oil Gauge